For Residential and Commercial Applications

Job Name	Contractor
Job Location	Approval
Engineer	Contractor's P.O. No.
Approval	Representative

Series IPFX

Isolation Pump with Swivel Flanges for Circulator Pumps

Sizes: 3/4" - 2"

Series IPFX Isolation Pump Flanges are designed to isolate circulator pumps to facilitate circulator pump replacement or repair.

Features

- Swivel Flange allows for optimal positioning during installation
- Fits most circulator pumps
- Includes mounting nuts and bolts
- Durable brass body and flange
- High Pressure Rating (600 WOG for solder and threaded and 250 WOG for Press)
- Adjustable packing gland
- EPDM O-rings to avoid leaks at installation

Models

IPFX-T 3/4" - 2" NPT threaded end connection
IPFX-S 3/4" - 2" Solder end connection

IPFX-S 3/4" - 2" Solder end connection IPFX-Press 3/4" - 2" Press end connection

Specifications

Approved isolation pump flange of 2-piece design constructed of brass body and end adapter. Pump flange shall have adjustable PTFE packing and an EPDM O-ring on a brass stem with virgin PTFE seats. Threaded and Solder valves to be pressure rated to 600psi (41.4 bar) WOG. Press valves to be pressure rated to 250psi (17 bar) CWP. Valves with lower pressure ratings are not acceptable. Approved valve is a Watts Series IPFX-T (threaded) or IPFX-S (solder) or IPFX-PRESS (Press).



*This valve is designed to be soft soldered into lines without disassembly, using a low temperature solder to 420°F (216°C). Higher temperature solders may damage the seat material.

Apply heat with the flame directed AWAY from the center of the valve body. Excessive heat can harm the seats.

NOTICE

The information contained herein is not intended to replace the full product installation and safety information available or the experience of a trained product installer. You are required to thoroughly read all installation instructions and product safety information before beginning the installation of this product.

NOTICE

Inquire with governing authorities for local installation requirements



Materials



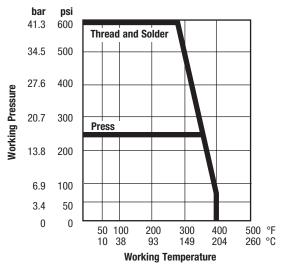
1.	Body	Brass
2.	Seat	PTFE
3.	Stem	Brass
4.	Ball	Brass
5.	O-ring	EPDM
6.	Adapter	Brass
7.	Flange	Brass
8.	Adapter (11/2" & 2" Only)	Brass
9.	Packing	PTFE
10.	Packing Nut	Brass
11.	Handle	Steel
12.	Hex Jam Nut	Steel
13.	O-ring (IPFX-Press Only)	EPDM

Pressure - Temperature

Maximum Working Pressure:
Thread and Solder: 600psi (41.4 bar) WOG
Press - 250psi (17 bar) CWP

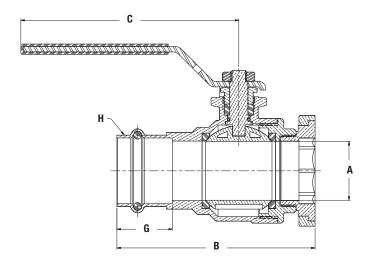
Maximum Temperature: 406°F (208°C) at 100psi (6.9 bar)

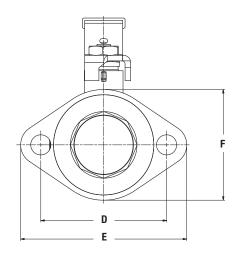
Temperature - Pressure Rating



^{*} See applicable note on reverse side for solder end valves with regards to pressure/temperature rating.

Dimensions – Weights





DESCRIPTION	ORDERING CODE	SIZE	SWIVEL FLANGE		DIMENSIONS													WEIGHT		
				Ø	Α	В		C		D		E		F		G		Н		
in.				in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	lbs.	kg
3/4 IPFX-PRESS	0069000	3/4	Yes	3/4	19	31/2	89	35/8	92	31//8	79	41//8	105	23/4	70	1 ³ ⁄ ₁₆	30	PRESS	1.576	0.72
1 IPFX-PRESS	0069001	1	Yes	¹⁵ / ₁₆	25	33/4	95	41//8	105	31//8	79	41//8	105	23/4	70	1 3/16	30	PRESS	1.907	0.87
11/4 IPFX-PRESS	0069002	11/4	Yes	13/16	30	4	101	5 ⁷ / ₁₆	138	31//8	79	41//8	105	23/4	70	13/16	30	PRESS	2.374	1.08
1½ IPFX-PRESS	0069003	11/2	Yes	17/16	37	415/16	125	57/16	138	31//8	79	41//8	105	23/4	70	1%	35	PRESS	3.115	1.41
2 IPFX-PRESS	0069004	2	Yes	11//8	47	5%	143	61//8	155	31/2	89	43/4	121	31//8	79	1%16	40	PRESS	4.614	2.09
3/4 IPFX-T	0069005	3/4	Yes	3/4	19	31/16	77	35/8	92	31//8	79	41//8	105	23/4	70	_	_	3/4 NPT	1.653	0.75
1 IPFX-T	0069006	1	Yes	15/16	25	33/8	86	41//8	105	31//8	79	41//8	105	23/4	70	-	-	1 NPT	2.050	0.93
11/4 IPFX-T	0069007	11/4	Yes	13/16	30	311/16	93	5 ⁷ / ₁₆	138	31//8	79	41//8	105	23/4	70	_	_	11/4 NPT	2.608	1.18
1½ IPFX-T	0069008	11/2	Yes	17/16	37	45/16	109	57/16	138	31//8	79	41//8	105	23/4	70	_	_	1½ NPT	3.217	1.46
2 IPFX-T	0069009	2	Yes	17//8	47	43/4	120	61//8	155	31/2	89	43/4	121	31//8	79	_	_	2 NPT	4.515	2.05
3/4 IPFX-S	0069010	3/4	Yes	3/4	19	31//8	80	35/8	92	31//8	79	41//8	105	23/4	70	3/4	19	SOLDER	1.567	0.71
1 IPFX-S	0069011	1	Yes	15/16	25	31/2	89	41//8	105	31//8	79	41//8	105	23/4	70	¹⁵ / ₁₆	23	SOLDER	1.911	0.87
11/4 IPFX-S	0069012	11/4	Yes	13/16	30	37//8	98	57/16	138	31//8	79	41//8	105	23/4	70	1	25	SOLDER	2.388	1.08
1½ IPFX-S	0069013	11/2	Yes	17/16	37	45%	118	57/16	138	31//8	79	41//8	105	23/4	70	11/16	28	SOLDER	2.967	1.35
2 IPFX-S	0069014	2	Yes	111//8	47	57/16	138	61//8	155	31/2	89	43/4	121	31//8	79	1 5⁄16	34	SOLDER	4.564	2.07



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